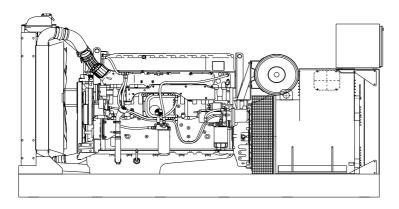
# **CUKUROVA** GENERATOR SYSTEMS

1500 Rpm, 50Hz, 400V

# Volvo TAD1343GE diesel engine

## Sincro SK315SM alternator









## **Standard Generator Features**

- AMF, Automatic mains failure unit
- Heavy duty type, 6 cylinder, water cooled engine
- ♦ 55°C tropical type radiator
- Starter motor
- Lead acid battery
- Charging alternator
- Battery charge redressor
- Heavy duty, brushless type alternator
- Base frame with anti-vibration units
- Industrial type silencers
- Flexible exhaust compensator
- Block water heater unit
- Control panel with digital-automatic main control module
- Fan, fan drive, charging alternator drive and all rotating parts covered
- Radiator matrix covered by metal mesh against the mechanical damages
- ♦ Fabricated and welded steel base frame
- Anti-vibration mountings
- Engine and alternator manufacturer test reports
- Factory load, performance and function tests

# **Optional Features**

- Automatic load transfer panel
- Automatic syncronization and power sharing systems
- Soundproof canopy
- Container type enclosers
- ♦ Road trailer
- Job-site trailer
- ♦ Protection circuit breaker
- ♦ Air start
- ♦ Remote type radiator
- ♦ Base fuel tank
- ♦ External type fuel tank
- Automatic fuel transfer system
- Residential silencer

Model	Standby		Prime	
Model	kVA	kW	kVA	kW
CJ415VS	415	332	379	303

## **APPLICATION DATA**

## Volvo TAD1343GE Engine

	Features

The TAD1343GE is a powerful, reliable and economical Generating Set Diesel built on the dependable in-line six design.

#### **Durability & low noise**

Designed for easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

#### Low exhaust emission

The state of the art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1343GE complies with **EPA/CARB Tier 2** and **TA-Luft-50%** exhaust emission regulations.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

#### Engine and Block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- ♦Wet, replaceable cylinder liners
- ♦Piston cooling for low piston temperature and reduced ring temperature
- ◆Tapered connecting rods for reduce risk of piston cracking
- ◆Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and nitrocarburized transmission gears for heavy duty operation
- ♦Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- ♦Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder

#### **Technical Specifications**

Manufacturer	VOLVO
Model	TAD1343GE

Type 4 cycle, water-cooled, diesel engine

Number of cylinders 6

Cylinder arrangement Vertical in-line

Displacement, Liters 13

Bore X Stroke, mm 131 X 158
Compression Ratio 18.1:1
Combustion System Direct injection

Aspiration Turbocharged, air-to-air charge cooled Rotation Anti-clockwise viewed on flywheel

Gross engine power, kWb 366
Fan Power, kWm 10
BMEP gross, bar 23
Exhaust gas temp.(after turbo), °C 420
Exhaust gas flow (after turbo),m³ / min 60
Mean piston speed, m / s 7.9

Model	Standby kW		Prime kW	
Model	Gross	Net	Gross	Net
TAD1343GE	366	356	335	325

#### Cooling System

Type Tropical, heavy duty type

Ambient temperature, °C 55
Engine+Radiator coolant cap., Liters 44
Jacket coolant flow, Liters / sec 4.6

Gooling min airflow, m<sup>3</sup> / min 342 (at 55°C)

Air to air intercooler

◆Gear driven, maintenance-free coolant pump with high degree of efficiency ◆Efficient cooling with accurate coolant control through a water distribution œuct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop

◆Coolant filter as standard

#### Fuel System

Type of injection system Direct injection
Fuel injecter Electronic unit injector

Delivery/hour at 1500rev/min, Liters 120

Governor type Electronic/EMS2

♦Non-return fuel valve

- ♦Fuel prefilter with water separator and water-in-fuel indicator / alarm
- ♦Gear driven low-pressure fuel pump
- ♦Fine fuel filter with manual feed pump and fuel pressure switch
- ♦Fuel shut-off valve, electrically operated

<b>Fuel Consumption</b>	l		
liters per hour	%110 Load	84 L	
	%100 Load	76 L	
	%75 Load	57 L	
	%50 Load	39.5 L	
grams per kWh	%110 Load	194 g/kWh	
	%100 Load	192 g/kWh	
	%75 Load	193 g/kWh	
	%50 Load	200 g/kWh	

#### Lubricating System

Type Pressurized
Capacity, Liters 36
Lub oil pressure , bar 3,7-5.2

◆Full flow oil cooler

◆Full flow disposable spin-on oil filter, for extra high filtration ◆The lubricating oil level can be measured during operation

♦Gear type lubricating oil pump, gear driven by the transmission

## Electrical System

Alternator Valeo, 24 Volt with integral regulator

Starter motor (DC)

Bosh, 24 Volt

Starter motor power 7 kW

◆EngineManagementSystem(EMS2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing

♦Three different ways for the customer to connect his controls and instrument to the engine. CAN SAE J1939 interface, CIU (Control interface unit) and connections.

Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

CJ400VS Technical Data Sheet 061130 - Page2

## Sincro SK315SM Alternator

## Standard Features

#### **Electrical performance**

Class H insulation

Windings are vacumed under pressurized polyester resin and varnished

Standard 12-wire re-connectable winding, 2/3 pitch

High efficiency and motor starting capacity

Model	Standby		Prime	
Model	kVA	kW	kVA	kW
SK315SM	440	352	400	320

#### Protection degree

Sincro alternators are standard IP23

All the rotating and electrically energized parts are fully guarded.

Higher protection degree can be supplied on request

#### Costruction

Single bearing design

Bearings are dimensioned for heavy duty

Steel frame

Cast iron flanges and shields

#### **Automatic Voltage Regulator**

DBL1 automatic voltage regulator provides 0,25 % regulation and underspeed

protection

#### Transient features

Transient voltage drop for rated step load at 0.8 power factor is less than 18%

#### Single phase operation

All brushless alternators can be connected for single pase use

#### Standards

Sincro alternators conforms to the main international standards and regulations:

IEC 34.1, IEC 34.5, IEC 34.22, EN55011, EN50081-1, EN50082-2

## **Technical Specifications**

Manufacturer SINCRO Model SK315SM

Type 4-Poles, Rotating Field, Brushless

Standby power at rated voltage, kVA 440

Efficiency, % 93.4 for cont.power

 Power factor
 0.8

 Phase
 3

 Frequency, Hz
 50

 Speed, Rpm
 1500

 Voltage, V
 400

 Excitation
 Self excited

 Stator windings
 2/3 Pitch factor

Regulation AVR, Automatic Voltage Regulator

 Voltage Regulator
 DBL 1

 Voltage Regulation, %
 ± 0,25

 THC
 < 2.5%</td>

 THF
 < 2.5%</td>

 Short circuit current
 >300 % In

 Insultion class
 H

 Leads
 12

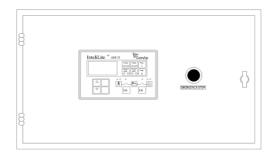
Construction Single bearing, direct coupled

Connection WYE
Protection class IP23

#### Optional Equipment

- ♦N° 3 Thermal contacts N.C. (N.O. On request)
- ♦Protection IP23
- ♦Protection IP44 (90 % of output power)
- ♦N° 1 PT100 on the beraing
- ◆Tropicialized winding
- ◆Device for parallel operation with other alternators
- ♦Space heaters 230V
- ♦N° 3 Thermistor PTC
- ♦N° 3 Thermoresistors PT100
- ♦N° 1 Potentiometer for voltage remote control
- ♦Special voltages

control panel CJ415VS



♦ComAp InteliLiteNT AMF25 digital automatic control module

♦Emergency stop button

**♦** 

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€omAp InteliLiteNT AMF25 Control Module

#### **Description**

**\$** 

- ♦The model AMF25 is an Automatic Mains Failure Control module.
- The modul is used to monitor a mains supply and automaticlly start a standby generator set.
- ◆The module also provides indication of operational status and fault conditions automaticly shutting down the genset and indicating failures by means of
- an LCD display, and appropriate flashing LED on the front panel.
- Selected timers and alarms can be altered by the user from the front panel.
- Alterations to the system are made using USB and a PC. This
- interface also provides real time diagnostic facilities

Specifications

**\$** 

- ♦180mm x 120mm dimensions
- ♦Graphic 128 x 64 pixel display
- ◆Developed 16-bit Microprocessor design
- ◆Easy comprehended display
- ◆LED mimic diagram
- SMS messaging capability with suitable GSM Modem
- ◆PC software is MS Windows based and allows the operator to control the
- hmodule from a remote location (with USB)
- Easy pushbutton controls
- $\diamond \mbox{System}$  parameters can be adjusted manually from the front panel
- ♦kVA,kW ve Cosφ measurements
- ♦Communication with MODEM / Ethernet
- ♦Modbus RTU
- ♦User selectable RS232 or RS485 communications.
- $\verb§3 analog inputs, 7 digital inputs, 7 digital outputs \\$

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LCD PAGE

#### **Pushbutton Controls**

STOP / START
AUTO, TEST, MANUAL MODE SELECTOR

 Generator Volts
 Volts L1-N, L2-N, L3-N

 Generator Volts
 Volts L1-L2, L2-L3, L3-L1

 Generator Amps
 Amps L1, L2, L3

Generator Frequency Hz

Mains Volts Volts L1-N, L2-N, L3-N Volts L1-L2, L2-L3, L3-L1

Mains Frequency Hz
Engine Speed RPM
Plant Battery Volts Volts
Engine Hours Run Hour

**Analog Input Functions** 

Engine Oil pressure kPa
Fuel Level %
Engine Temperature °C

#### Alarm Channels

Under/Over Generator Voltage

Over-Current

Under/Over Generator Frequency

Under/Over Speed Charge Fail

**Emergency Stop** 

Low Oil Pressure

High Engine Temperature

Fail to Start

Low/High DC Battery Voltage Generator Phase Rotation Error

Loss of Speed Sensing Signal

Mains Out of Limits

## **Environmental Testing Standards**

#### **Electromagnetic Compatibility**

BS EN 50081-2:1992 and EN 61000-6-4:2000 EMC, Emission Standards for the Industrial Environment

EN 61000-6-2:1999 EMC, Immunity Standards for the Industrial Environment

#### Temperature

Cold : BS EN 60068-2-1 to -20°C/-40°C

Hot : BS EN 60068-2-2 to 70°C

# **Electrical Safety**

BS EN 60950 Low Voltage Dirctive/Safety of information technology equipments, including electrical business equipment

#### **Optional Accessories**

RS232 Extension Board

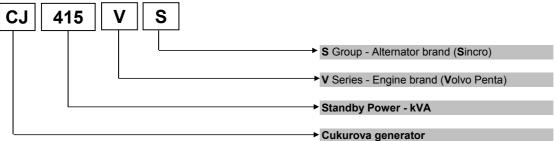
Ethernet Plug-in Module

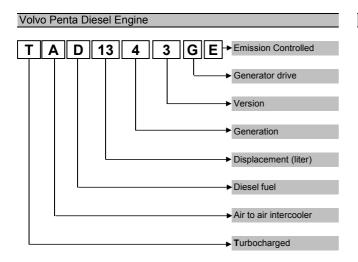
GSM Plug-in Module

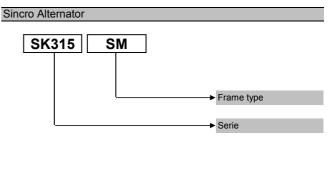
Remote Annunciator

# **Model Codes and General Information**









#### Information

#### **Power Ratings**

Standby power rating is for the supply of emergency power at variable load for the duration of the non-avalaibality of the mains power supply. No overload capacity is available at this rating. A standby rated engine should be sized for an avarage load factor of 80% based on published standby rating for 500 operating hours per year. Standby ratings should never be applied except in true emergency power failure conditions.

**Prime power rating** is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

**Continuous power rating** is available for continuous full load operation.No overload is permitted.

Acc. to ISO 3046/1, BS 5514, DIN6271

## Electric Formulas

Values	Formula		
kWe	kWm X E		
kWe	(U x I x 1.73 x pf) / 1000	kVA x pf	
kVA	(U x I x 1.73) / 1000	kWe / pf	
I (Amp)	(kWe x 1000) / (U x 1.73 x pf)	(kVA x 1000) / (U x 1.73)	
Frequency	( Rpm x N°Pole) / (2 x 60)		
Rpm	(2 x 60 x Frequency) / N°Pole		

 kWm:
 Mechanical Power
 I : Current (A)

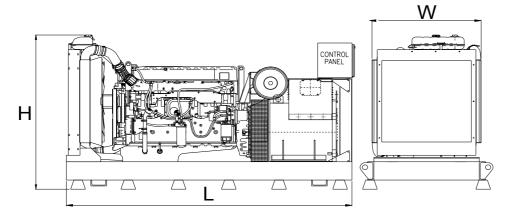
 kWe:
 Electrical Power
 U : Voltage (V)

 pf
 : Power factor
 kVA : Power

: Alternator efficiency Rpm: Revolutions per minute

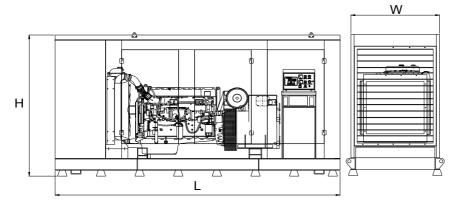
## **General Dimensions**

#### Standard Generator



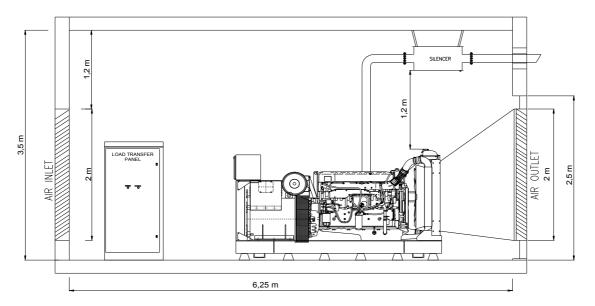
Length, L 2,9 m Heigth, H 1,7 m Width, W 1,1 m 3250 kg Weight, Total

## Generator with Soundproof Canopy



Length, L 4,1 m Heigth, H 2,5 m Width, W 1,4 m Weight, Total 4500 kg

# **Generator Room Layout**



vings, at site consultancy service as well as maintenance and installations manuals will be provided by Cukurova without any charge



## CUKUROVA JENERATOR SANAYII TICARET A.S.

<u>Izmir Factory</u> Aegean Free Zone Boss Sokak No:11, Gaziemir Izmir, Turkey Tel: +90 232 252 20 26 Fax: +90 232 252 20 27