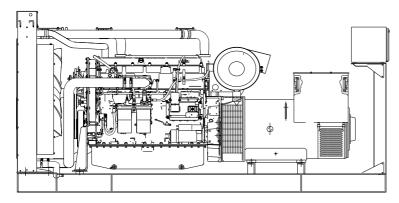
CUKUROVA GENERATOR SYSTEMS

1500 Rpm, 50Hz, 400V

Perkins 2806A-E18TAG2 diesel engine

Newage/Stamford HCI544F alternator









Standard Generator Features

- AMF, Automatic mains failure unit
- Heavy duty type, 6 cylinder, water cooled engine
- ♦ 50°C tropical type radiator
- Starter motor
- Lead acid battery
- Charging alternator
- Battery charge redressor
- Heavy duty, brushless type alternator
- ♦ Base frame with anti-vibration units
- Industrial type silencers
- ♦ Flexible exhaust compensator
- Block water heater unit
- ♦ Control panel with digital-automatic main control module
- Fan, fan drive, charging alternator drive and all rotating parts covered
- Radiator matrix covered by metal mesh against the mechanical damages
- ♦ Fabricated and welded steel base frame
- ♦ Anti-vibration mountings
- Engine and alternator manufacturer test reports
- ♦ Factory load, performance and function tests

Optional Features

- Automatic load transfer panel
- Automatic syncronization and power sharing systems
- Soundproof canopy
- Container type enclosers
- ♦ Road trailer
- ♦ Job-site trailer
- Protection circuit breaker
- ♦ Air star
- Remote type radiator
- Base fuel tank
- External type fuel tank
- ♦ Automatic fuel transfer system
- Residential silencer

N/L	Model	Standby		Prime	
IVI		kVA	kW	kVA	kW
CJ7	'20PN	719,7	575,7	670	536

APPLICATION DATA

Perkins 2806A-E18TAG2 Engine

Standard Features

Economic power

 Mechanically operated unit fuel injectors with electronic control combined with carefully matched turbocharging give excellent fuel atomisation and combustion with optimum economy

Low emissions result from electronic control of fuel injected

Reliable power

- Developed and tested using latest engineering techniques and finite element analysis for high reliability, low oil usage and low wear rates
- High compression ratios also ensure clean rapid starting in all conditions
- Support comes from a worldwide network of 4000 distributors and dealers

Compact and efficient power

- Exceptional power to weight ratio and compact size give optimum power density with easier installation and cost effective transportation
- Designed to provide excellent service access for ease of maintenance

Clean Power

♦The 2806-E18TAG2 is capable of meeting the requirements of TA luft (1986)

Standards

♦ UK MOD, BS5750, ISO9001, BS5514/1-1982, ISO 3046/1, ISO 8528/1

Model	Standby kW		Prime kW	
Model	Gross	Net	Gross	Net
2806A-E18TAG2	628	609	584	565

Lubricating System

Type Pressurized
Capacity, Liters 62
Lub oil pressure (min), bar 2

*Wet sump with filler and dipstick
*Full-flow replaceable 'Ecoplus' filter
*Oil cooler integral with filter header

Fuel System

Type of injection system MEUI

Fuel injection pump Combined unit injector

Delivery/hour at 1500rev/min, Liters 413

Governor type Electronic, governing to ISO 8528-5

class G2 with isochronous capability

- Mechanically actuated electronically controlled unit fuel injectors with full authority electronic control
- ♦ Replaceable 'Ecoplus' fuel filter elements with primary filter/water separator
- ♦Fuel cooler

Technical Specifications

Manufacturer PERKINS
Model 2806A-E18TAG2

Type 4 cycle, water-cooled, diesel engine

Number of cylinders 6

Cylinder arrangement Vertical in-line
Displacement, Liters 18.1
Bore X Stroke, mm 145 X 183
Compression Ratio 14.5:1
Combustion System Direct injection

Aspiration Turbocharged, air-to-air charge cooled

Rotation Anti-clockwise viewed on flywheel

 Gross engine power, kWb
 628

 Fan Power, kWm
 9

 BMEP gross, bar
 27,7

 Combustion air flow, m³ / min
 40

 Exhaust gas temp.(after turbo), °C
 553

 Exhaust gas flow (after turbo), m³ / min
 114

 Mean piston speed, m / s
 9

Electrical System

Alternator 24 Volt with integral regulator

Starter motor (DC) 24 Volt Starter motor power 9 kW

ECM mounted on engine with wiring looms and sensors

3 level engine protection system

Cooling System

Type Tropical, heavy duty type

Ambient temperature, °C 50
Engine+Radiator coolant cap., Liters 61
Jacket coolant flow, Liters / sec 6.1

Cooling min airflow, m³ / min 1170 (at 45°C)

- ♦Gear-driven circulating pump
- Mounted belt-driven pusher fan
- ◆Radiator incorporating air-to-air charge cooler, (supplied loose)
- ♦System designed for ambients up to 50°C
- ♦Low coolant level switch

Fuel Consumption			
_			-
liters per hour	%110 Load	143 L	
	%100 Load	132 L	
	%75 Load	97 L	
	%50 Load	66 L	
grams per kWh	%110 Load	203 g/kWh	
	%100 Load	202 g/kWh	
	%75 Load	198 g/kWh	
	%50 Load	201 g/kWh	

Optional Equipments

- Additional speed sensor
- ♦Temperature and pressure sensors for gauges
- Electric hours counter
- Air filter rain hood
- ♦Twin starters/facility for second starter

Newage/Stamford HCI544F Alternator

Standard Features

Winding&Electrical Performance

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches. when in parallel with the mains. A fully connected damper winding reduces oscillations during paralelling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

SX440 AVR

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The SX440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators. If 3-phase sensing is required with the self-excited system, the SX421 AVR must be used.

Terminals&Terminal Box

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, Which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers wiring and gland arrangements. It has removable panels for easy access.

Shaft&Keys

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

Insulation / Impregnation

The insulation system is class 'H'

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

Standards

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevent section of other international standards such as BS5000.VDE0530, NEMA MG1-32, IEC34, CSA C22,2-100, AS1359 Other standards and certifications can be considered on request

Quaility Assurance

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

Model	Standby		Prime	
Model	kVA	kW	kVA	kW
HCI544F	738	590	670	536

Technical Specifications

NEWAGE / STAMFORD Manufacturer

HCI544F Model

4-Poles, Rotating Field, Brushless

738

Standby power at rated voltage, kVA Efficiency, % 94.6% Power factor 0.8 Phase 3 50 Frequency, Hz 1500 Speed, Rpm Voltage, V 380/415 Excitation Self excited 2/3 Pitch factor Stator windings

Regulation AVR, Automatic Voltage Regulator

Voltage Regulator SX440 Voltage Regulation, % ± 1

R.F.I Suppression BS EN 61000-6-2 & BS EN 61000-6-4

VDE0875G, VDE 0875N

Waveform distortion No Load <1.5% Non distorting balanced

linear load<5.0%

Rotor Dynamic balanced

Overspeed, Rpm 2250 < 300% Short circuit current Less than 50

Insultion class

Construction Single bearing, direct coupled

Coupling Flexible Stator winding Double layer concentric

Connection Protection class IP23 Cooling air volume, m3 / sec 1.035

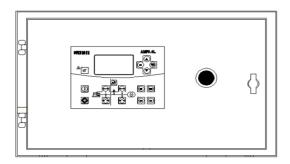
Optional Equipment

- Optional Permanent Magnet Generator (PMG) provides an isolated power supply to the excitation control system
- ◆Anti Condensation Heaters
- ♦Air Filters
- ◆Temperature Indication RTD's
- **Winding Protection Thermistors**
- ◆Quadrature Droop kit for Parallel Operation
- ♦SX421 AVR with 3 Phase Sensing and improved Regulation 0.5%
- ♦MX341 (PMG) 1% Regulation with 2 Phase Sensing
- ♦MX321 (PMG) with 3 Phase Sensing and improved Regulation 0.5%

control panel CJ720PN

Control Panel

Standard Equipments



- ♦ AMF 3.4L graphical LCD display with white back light
- · Emergency stop button
- **♦**
- *****
- **\$**
- **\$**
- **\$**

AMF 3.4L Control Module

Description

- ♦ The model AMF 3.4L is an automatic mains failure control module.
- ♦ The modul is used to monitor a mains supply and automaticly start a ♦ standby generator set.
- ♦The module also provides indication of operational status and fault conditions
- ♦automaticly shutting down the genset and indicating failures by means of an LCD display, and appropriate flashing LED on the front panel.
- Selected timers and alarms can be altered by the user from the front panel.
- ◆Phase sequence detection and reverse power detection.
- ◆Real time clock and time stamped alarm logging

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Specifications

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- ♦17,85mm x 125,6mm dimensions
- ◆128x64 screen LED display.
- ♦IP52
- ◆Easy comprehended display .
- ◆LED mimic diagram
- Easy pushbutton controls
- $\diamond \mbox{System}$ parameters can be adjusted manually from the front panel
- $\bullet kVA, kW \ ve \ cos\phi \ measurements$
- Recording of the last 15 failure alarm.
- Battery saving sleep mode function.
- Pre-glow heater control
- ♦True RMS voltage and current measurements for mains and generator.
- ♦ 8 digital inputs , 6 digital outputs (Dry Contact)

Pushbutton Controls

STOP / START AUTO, TEST, MANUAL LCD PAGE

Input Functions display on LCD

 Generator Volts
 Volts L1-N, L2-N, L3-N

 Generator Volts
 Volts L1-L2, L2-L3, L3-L1

 Generator Amps
 Amps L1, L2, L3

Generator Frequency Hz

 Mains Volts
 Volts
 L1-N, L2-N, L3-N

 Mains Volts
 Volts
 L1-L2, L2-L3, L3-L1

 Mains Kva,Kw,Kvar,Kvarh
 L1-N, L2-N, L3-N

 Generator Kva,Kw,Kvar,Kvarh
 L1-N, L2-N, L3-N

 Power Factor
 cosq

 Mains Frequency
 Hz

 Engine Speed
 RPM

 Plant Battery Volts
 Volts

 Engine Hours Run
 Hour

Optional Functions

Engine Oil pressure kPa
Engine Temperature °C

Service Hours Timing Function

SCADA Interface For Monitoring And Remote System Programing

GSM Modem Interface (SMS options)

Remote Start-Stop Interface

Modbus Rtu Communication Interface Port

Alarm Channels

Engine Start/Stop Failure

Over-Current

Under/Over Generator Frequency

Under/Over Speed

Charge Fail

Emergency Stop

Low Oil Pressure

High Engine Temperature
Under/Over Generator Voltage

Loss Of Speed Sensing Signal

Mains Out Of Limits

Environmental Testing Standards

Electromagnetic Compatibility

K-Q TSE ISO 9000

Temperature Cold: -25°C

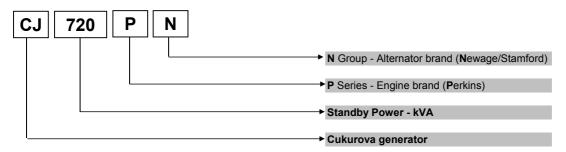
Hot : + 70°C

Humidity

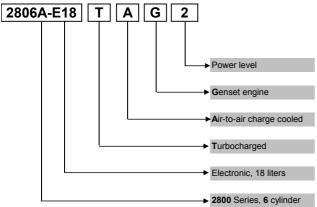
%10-95 non-condesing

Model Codes and General Information

Cukurova Diesel Generator



Perkins 2800 Series Diesel Engine



Information

Power Ratings

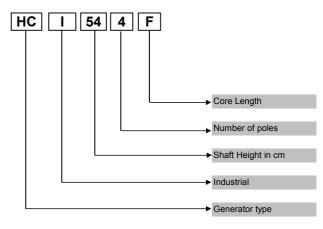
Standby power rating is for the supply of emergency power at variable load for the duration of the non-avalaibality of the mains power supply.No overload capacity is available at this rating.A standby rated engine should be sized for an avarage load factor of 80% based on published standby rating for 500 operating hours per year.Standby ratings should never be applied except in true emergency power failure conditions.

Prime power rating is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

Continuous power rating is available for continuous full load operation.No overload is permitted.

Acc. To ISO 3046/1, BS 5514, DIN6271

Newage/Stamford Alternator



Electric Formulas

Values	Formula			
kWe	kWm X E			
kWe	(U x I x 1.73 x pf) / 1000	kVA x pf		
kVA	(U x I x 1.73) / 1000	kWe / pf		
I (Amp)	(kWe x 1000) / (U x 1.73 x pf)	(kVA x 1000) / (U x 1.73)		
Frequency	(Rpm x N°Pole) / (2 x 60)			
Rpm	(2 x 60 x Frequency) / N°Pole			

 kWm:
 Mechanical Power
 I
 : Current (A)

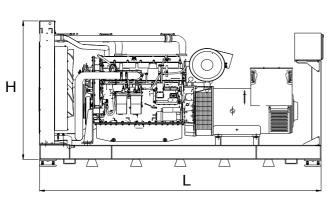
 kWe:
 Electrical Power
 U
 : Voltage (V)

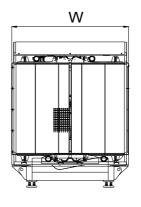
 pf
 :
 Power factor
 kVA : Power

E : Alternator efficiency Rpm: Revolutions per minute

General Dimensions

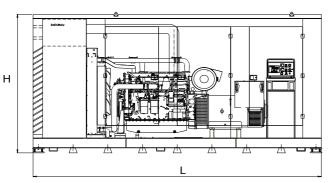
Standard Generator

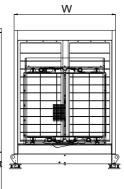




Length, L	3,7 m
Heigth, H	2,15 m
Width, W	1,53 m
Weight, Total	4.500 kg

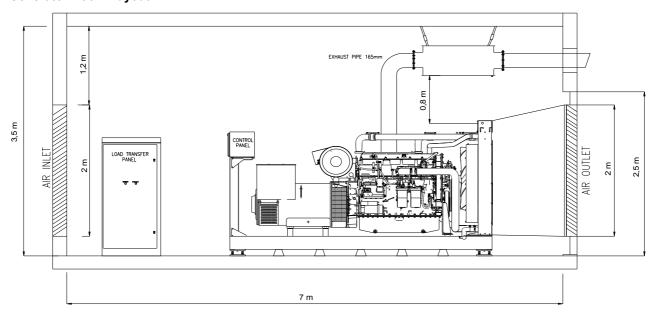
Generator with Soundproof Canopy





4,6 m Length, L Heigth, H 2,85 m Width, W 1,7 m Weight, Total 6.500 kg

Generator Room Layout





Izmir Factory Aegean Free Zone Boss Sokak Boss Sukak No:11, Gaziemir Izmir, Turkey Tel :+90 232 252 20 26 Fax:+90 232 252 20 27