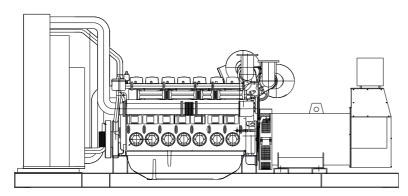
# **CUKUROVA** GENERATOR SYSTEMS

1500 Rpm, 50Hz, 400V

# Perkins 4008-30 TAG3 diesel engine

# Stamford HCI634K alternator









### **Standard Generator Features**

- AMF, Automatic mains failure unit
- Heavy duty type, 8 cylinder, water cooled engine
- ♦ 50°C tropical type radiator
- Starter motor
- Lead acid battery
- Charging alternator
- > Battery charge redressor
- Heavy duty, brushless type alternator
- ♦ Base frame with anti-vibration units
- Industrial type silencers
- Flexible exhaust compensator
- Block water heater unit
- ♦ Control panel with digital-automatic main control module
- Fan, fan drive, charging alternator drive and all rotating parts covered
- Radiator matrix covered by metal mesh against the mechanical damages
- ♦ Fabricated and welded steel base frame
- Anti-vibration mountings
- Engine and alternator manufacturer test reports
- ♦ Factory load, performance and function tests

# **Optional Features**

- Automatic load transfer panel
- Automatic syncronization and power sharing systems
- Soundproof canopy
- ♦ Container type enclosers
- Road trailer
- Job-site trailer
- ♦ Protection circuit breaker
- ♦ Air start
- ♦ Remote type radiator
- ♦ Base fuel tank
- ♦ External type fuel tank
- Automatic fuel transfer system
- Residential silencer

Model	Standby		Prime		
IVIOC	Wodei	kVA	kW	kVA	kW
CJ125	50PN	1230	984	1130	904

#### **APPLICATION DATA**

### Perkins 4008-30 TAG3 Engine

Standard Features		
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#### Economic power

Individual four valve per cylinder heads give optimised gas flows, whilst digitally governed unit fuel injectors ensure ultra fine fuel atomisation and hence controlled rapid combustion, for efficiency and economy

 Commonality of components with other engines in the 4000 Series family allows reduced parts stocking levels

#### Reliable power

- Developed and tested using latest engineering techniques
- ♦Piston temperatures are controlled by an advanced gallery jet cooling sys.
- All engines are tolerant of a wide range of temperatures without derate
- Service is provided by the extensive Perkins network of over 4.000 distributers and dealers worldwide

#### Clean, efficient power

- Exceptional power to weight ratio and compact size for easier transportation and installation
- New designed radiator assembilies with corrosion inhibiting powder coated surfaces; fewer pipe joints and easier access to reduce maintenance times
- Designed to provide excellent service access for easy of maintenance
- Engines designed to comply with major international standards
- ♦ Low gaseous emissions for cleaner operation

#### Standards

♦ UK MOD, BS5750, ISO9001, BS5514/1-1982, ISO 3046/1, ISO 8528/1

Model	Standby kW		Prime kW	
Model	Gross	Net	Gross	Net
4008-30 TAG3	1105	1055	997	947

#### **Lubricating System**

Type Pressurized
Lub.oil capacity sump min/max,Liters 127 / 153
Lub oil temp. Max to bearings, °C 105
Lub oil pressure (at 80°C,min), MPa 0.34

♦Wet sump with filler and dipstick

- Engine jacket water/lub oil temperature stabiliser
- ♦Full-flow spin-on oil filters

#### Fuel System

Type of injection system Direct injection
Fuel injection pump Combined unit injector

Fuel injector opening pressure, Mpa 23,4
Delivery/hour at 1500rev/min, Liters 660
Fuel lift pump Gerotor
Governor type Electronic

\*Unit fuel injectors with lift pump and hand stop control

\*Electronic governor to ISO 3046 Part 4class A1

♦Full flow spin-on fuel filters

#### **Technical Specifications**

Manufacturer PERKINS
Model 4008TAG2A

Type 4 cycle, water-cooled, diesel engine

Number of cylinders

Cylinder arrangement Vertical in-line
Displacement, Liters 30.561
Bore X Stroke, mm 160 X 190
Compression Ratio 13:1

Combustion System Direct injection

Aspiration Turbocharged, air-to-air charge cooled Rotation Anti-clockwise viewed on flywheel

Gross engine power, kWb 1105
Fan Power, kWm 50
BMEP gross, bar 28,48
Combustion air flow, m³ / min 96
Exhaust gas temp.(after turbo), °C 502
Exhaust gas flow (after turbo),m³ / min 240
Mean piston speed, m / s 9,5

#### **Electrical System**

Alternator 24 Volt with integral regulator 55A

Starter motor (DC) 24 Volt Starter motor power 8.2 kW

♦ Combined high coolant temperature / low oil pressure switch

Overspeed switch and magnetic pick up

# Fuel Consumption

liters per hour	%110 Load	290 L	
	%100 Load	255 L	
	%75 Load	194 L	
	%50 Load	124 L	
grams per kWh	%110 Load	226 g/kWh	
	%100 Load	215 g/kWh	
	%75 Load	208 g/kWh	
	%50 Load	210 g/kWh	

#### Cooling System

Type Tropical, heavy duty type

Ambient temperature, °C 50
Engine coolant capacity, Liters 48
Engine+Radiator coolant cap., Liters 140
Jacket coolant flow, Liters / min 630

Cooling min airflow, m³ / min 1176 (at 50°C)

Gear driven circulating pump

♦Twin thermostats

♦Crankshaft pulley for fan drive

#### **Optional Equipments**

- Instrument panel
- ♦Twin heavy duty air cleaner paper element with pre-cleaner
- Changeover lubricating oil filter
- ♦Changeover fuel oil filter
- Immersion heater with thermostat
- ♦Air starters

### Stamford HCI634K Alternator

#### Standard Features

#### Winding&Electrical Performance

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralelling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

#### MX321 AVR

This sophisticated Automatic Voltage Regulator(AVR) is incorporated into the Stamford Permanent Magnet Generator(PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter, output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in built protection against sustained over excitation, caused by internal or external faults. This de- excites the machine after a minimum of 5 seconds. Over voltage protection is built-in and short circuit current level adjustments is an optional facility

#### Terminals&Terminal Box

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

#### Insulation / Impregnation

The insulation system is class 'H'

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

#### Standards

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevent section of other international standards such as BS5000, VDE0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359 Other standards and certifications can be considered on request

#### **Quality Assurance**

Generators are manufactured using production procedures having a quaility assurance level to BS EN ISO 9001.

Model	Standby		Prime	
Model	kVA	kW	kVA	kW
Stamford HCI 634 K	1230	984	1130	904

#### **Technical Specifications**

NEWAGE / STAMFORD Manufacturer

Model

4-Poles, Rotating Field, Brushless Type

1230

Standby power at rated voltage, kVA Efficiency, % 95.2% Power factor 0.8 Phase 3 50 Frequency, Hz Speed, Rpm 1500

Voltage, V 400V (-+adjustable) Excitation Self excited Stator windings 2/3 Pitch factor

AVR, Automatic Voltage Regulator Regulation

Voltage Regulator MX321 Voltage Regulation, %  $\pm 0.5$ 

R.F.I Suppression BS EN 61000-6-2 & BS EN 61000-6-4

VDE0875G, VDE 0875N

Waveform distortion

No Load <1.5% Non distorting balanced

linear load<5.0% Rotor Dynamic balanced

Overspeed, Rpm 2250 Short circuit current < 300% Less than 50

Insultion class

Construction Single bearing, direct coupled

Coupling Flexible

Stator winding Double layer concentric

Connection WYE Protection class IP23 Cooling air volume, m3 / sec 1.614

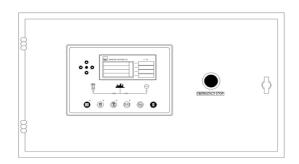
# Optional Equipment

- ◆Power Factor Controller
- ♦Diode Failure Unit
- Air Condensation Heaters
- ♦Air Filters
- ◆Temperature Indication RTD's
- **Winding Protection Thermistors**
- Quadrature Droop kit for Parallel Operation
- ◆Excitation Loss Module
- ◆Manuel Voltage Regulator

control panel CJ1250PN

#### **Control Panel**

#### Standard Equipments



◆Deeapse 7320 digital automatic control module

◆Emergency stop button

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Deepsea 7320 Control Module

#### Description

- ♦The model 7320 is an Automatic Mains Failure Control module.
- The modul is used to monitor a mains supply and automaticlly start a standby generator set.
- The module also provides indication of operational status and fault conditions automaticly shutting down the genset and indicating failures by means of an LCD display, and appropriate flashing LED on the front panel.
- ♦Selected timers and alarms can be altered by the user from the front panel.
- Alterations to the system are made using USB and a PC. This interface also provides real time diagnostic facilities

# Specifications

- ♦240mm x 181mm dimensions
- ♦70mm x 40mm dimensions, 4 segment grafical LCD monitor
- ♦Developed 16-bit Microprocessor design
- ◆Easy comprehended display (Hid-Til-Lit SMD LED technology)
- ◆LED mimic diagram
- ♦SMS messaging capability with suitable GSM Modem
- PC software is MS Windows based and allows the operator to control the module from a remote location (with USB)
- ◆Easy pushbutton controls
- $\diamond \mbox{System}$  parameters can be adjusted manually from the front panel
- ♦kVA,kW ve Cosφ measurements
- ♦Communication with MODEM / Ethernet
- ♦Modbus RTU
- ♦User selectable RS232 or RS485 communications.
- 4 analog inputs, 8 digital inputs, 6 digital outputs

#### **Pushbutton Controls**

STOP / START AUTO, TEST, MANUAL LCD PAGE

#### Input Functions display on LCD

Generator Volts Volts L1-N, L2-N, L3-N
Generator Volts Volts L1-L2, L2-L3, L3-L1

Generator Amps L1, L2, L3

Generator Frequency Hz

 Mains Volts
 Volts L1-N, L2-N, L3-N

 Mains Volts
 Volts L1-L2, L2-L3, L3-L1

Mains FrequencyHzEngine SpeedRPMPlant Battery VoltsVoltsEngine Hours RunHour

 Generator Total Power
 kVA
 L1, L2, L3,total

 Generator Total Power
 kW
 L1, L2, L3,total

 Generator Power Factor
 Cosp L1, L2, L3,total

### **Optional Input Functions**

Engine Oil pressure kPa
Fuel Level %
Engine Temperature °C

#### Alarm Channels

Under/Over Generator Voltage

Over-Current

Under/Over Generator Frequency

Under/Over Speed

Charge Fail

Emergency Stop

Low Oil Pressure

High Engine Temperature

Fail to Start

Low/High DC Battery Voltage

Reverse Power

Generator Phase Rotation Error

Reverse Power

Loss of Speed Sensing Signal

Mains Out of Limits

# **Environmental Testing Standards**

#### **Electromagnetic Compatibility**

BS EN 50081-2:1992 and EN 61000-6-4:2000 EMC, Emission Standards for the Industrial Environment

 ${\bf EN~61000\text{-}6\text{-}2\text{:}1999~EMC,\,Immunity~Standards~for~the~Industrial~Environment}$ 

#### Vibration

BS EN 60068-2-6 Ten sweeps (up and back down) at 1 octave/minute in each of the three major axes.

5Hz to @ +/-7.5mm constant displacement.

8Hz to 500Hz 2gn constant acceleration.

#### Temperature

Cold : BS EN 60068-2-1 to -30°C Hot : BS EN 60068-2-2 to  $70^{\circ}$ C

#### Humidity

BS EN 2011 part 2.1 93% RH @ 40° for 48 hours

#### Shock

BS EN 6068-2-27 Three half sine shocks in each of the three major axes 15gn amplitude.11mS duration.

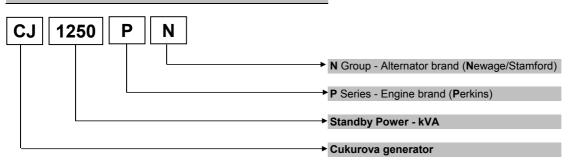
#### **Electrical Safety**

BS EN 60950 Low Voltage Dirctive/Safety of information technology equipments, including electrical business equipment

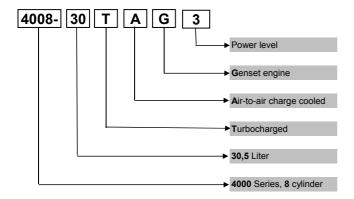
CJ1250PNTechnical Data Sheet 170130 - Page4

### **Model Codes and General Information**

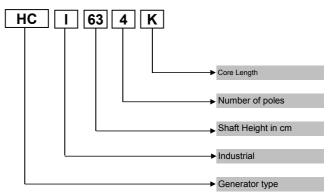
Cukurova Diesel Generator



# Perkins 4000 Series Diesel Engine



#### Newage/Stamford Alternator



# Information

### **Power Ratings**

Standby power rating is for the supply of emergency power at variable load for the duration of the non-avalaibality of the mains power supply.No overload capacity is available at this rating.A standby rated engine should be sized for an avarage load factor of 80% based on published standby rating for 500 operating hours per year.Standby ratings should never be applied except in true emergency power failure conditions.

**Prime power rating** is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

**Continuous power rating** is available for continuous full load operation.No overload is permitted.

Acc. to ISO 3046/1, BS 5514, DIN6271

### Electric Formulas

Values	Formula		
kWe	kWm X E		
kWe	(U x I x 1.73 x pf) / 1000	kVA x pf	
kVA	(U x I x 1.73) / 1000	kWe / pf	
I (Amp)	(kWe x 1000) / (U x 1.73 x pf)	(kVA x 1000) / (U x 1.73)	
Frequency	( Rpm x N°Pole) / (2 x 60)		
Rpm	(2 x 60 x Frequency) / N°Pole		

 kWm: Mechanical Power
 I : Current (A)

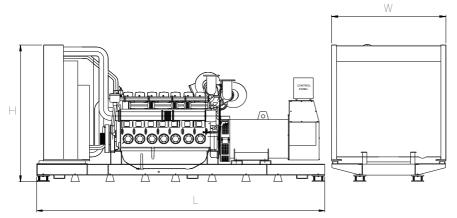
 kWe: Electrical Power
 U : Voltage (V)

 pf : Power factor
 kVA : Power

: Alternator efficiency Rpm: Revolutions per minute

### **General Dimensions**

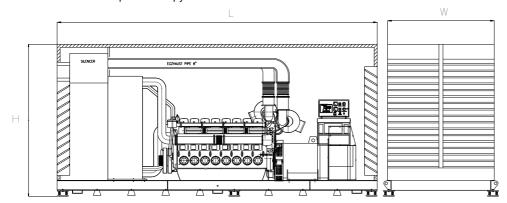
#### Standard Generator



Length, L 5 m Heigth, H 2,45 m Width, W 2,25 m

Weight, Total 8000 kg

#### Generator with Soundproof Canopy

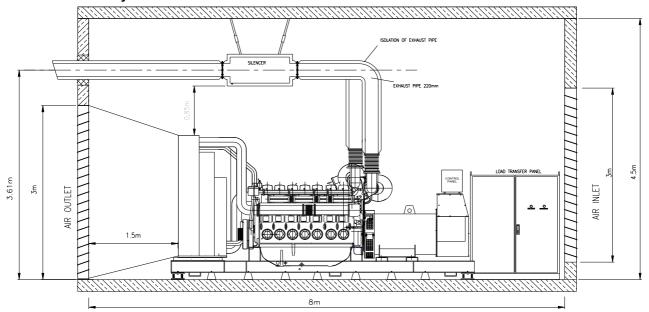


Length, L 6,5 m Heigth, H 3,11 m

Width, W 2,25 m

Weight, Total 10.640 kg

# **Generator Room Layout**



Above drawings dimensions and weights are only for guidence. For installation design of your specific application, necessary certified drawings, at site consultancy service as well as maintenance and installations manuals will be provided by Cukurova without any charge

Specifications may change without notice



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