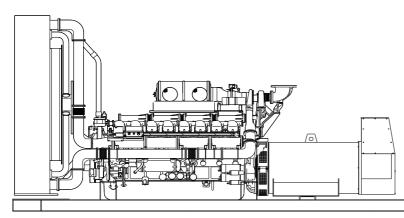
CUKUROVA GENERATOR SYSTEMS

1500 Rpm, 50Hz, 400V

Perkins 4016-61 TRG2 diesel engine

Newage/Stamford PI734F alternator









Standard Generator Features

- AMF, Automatic mains failure unit
- Heavy duty type, 16 cylinder, water cooled engine
- ♦ 50°C tropical type radiator
- Starter motor
- Lead acid battery
- Charging alternator
- Battery charge redressor
- Heavy duty, brushless type alternator
- ♦ Base frame with anti-vibration units
- Industrial type silencers
- Flexible exhaust compensator
- Block water heater unit
- ♦ Control panel with digital-automatic main control module
- Fan, fan drive, charging alternator drive and all rotating parts covered
- Radiator matrix covered by metal mesh against the mechanical damages
- ♦ Fabricated and welded steel base frame
- Anti-vibration mountings
- Engine and alternator manufacturer test reports
- Factory load, performance and function tests

Optional Features

- Automatic load transfer panel
- Automatic syncronization and power sharing systems
- Container type enclosers
- ♦ Road trailer
- ♦ Job-site trailer
- Protection circuit breaker
- ♦ Air start
- ♦ Remote type radiator
- ♦ External type fuel tank
- ♦ Automatic fuel transfer system
- ♦ Residential silencer

| | Model | Standby | | Prime | |
|--|----------|---------|------|-------|------|
| | | kVA | kW | kVA | kW |
| | CJ2250PN | 2250 | 1800 | 2020 | 1616 |

APPLICATION DATA

Perkins 4016-61 TRG2 Engine

| Standard Features | | |
|-------------------|--|--|
| | | |

Economic power

Individual four valve per cylinder heads give optimised gas flows, while unit fuel injectors ensure ultra fine fuel atomisation and hence controlled rapid combustion, for efficiency and economy

♦ Commonality of components with other engines in the 4000 Series family allows reduced parts stocking levels

Reliable power

- Developed and tested using latest engineering techniques
- Piston temperatures are controlled by an advanced gallery jet cooling sys.
- All engines are tolerant of a wide range of temperatures without derate
- Service is provided by the extensive Perkins network of over 4.000 distributers and dealers worldwide

Clean, efficient power

- ◆Exceptional power to weight ratio and compact size for easier transportation and installation
- Designed to provide excellent service access for easy of maintenance
- Engines designed to comply with major international standards
- Low gaseous emissions for cleaner operation

Standards

♦ UK MOD, BS5750, ISO9001, BS5514/1-1982, ISO 3046/1, ISO 8528/1

| Model | Standby kWm | | Prime kWm | |
|--------------|-------------|------|-----------|------|
| Model | Gross | Net | Gross | Net |
| 4016-61 TRG2 | 1985 | 1895 | 1774 | 1684 |

Lubricating System

Pressurized Type Capacity, Liters 213 Lub oil temp. Max to bearings, °C 105 Lub oil pressure (at 80°C,min), MPa 0.34

♦Wet sump with filler and dipstick ♦Full flow spin on oil filters

Engine jacket lub oil temperature stabilizer

Fuel System

Type of injection system Direct injection Fuel injection pump Combined unit injector

Fuel injector opening pressure, bar 234 1380 Delivery/hour at 1500rev/min, Liters

Fuel lift pump Tuthill TCH 5

Electronic governor to ISO 3046 Governor type

Part 4 class A1

Unit fuel injectors with lift pump and hand stop control

♦Full flow spin-on fuel filters

Technical Specifications

PERKINS Manufacturer Model 4016-61 TRG2

Type 4 cycle, water-cooled, diesel engine

Number of cylinders 16 Cylinder arrangement 60° Vee Displacement, Liters 61.123 160 X 190 Bore X Stroke, mm Compression Ratio 13:01 Combustion System Direct injection

Aspiration Turbocharge,air-to-water charge cooled Rotation Anti-clockwise viewed on flywheel

9.5

Gross engine power, kWb Fan Power, kWm 90 28.57 BMEP gross, bar Combustion air flow, m³ / min 175 Exhaust gas temp.(after turbo), °C 489 Exhaust gas flow (after turbo), m3 / min 475

Electrical System

Alternator 24 Volt with integral regulator

Starter motor (DC) 24 Volt Starter motor power 16.4 kW

♦ Combined high coolant temperature / low oil pressure switch

Overspeed switch and magnetic pick up ♦Turbo inlet temperature shutdown switch

♦24 Volt stop solenoid

| Fuel Consumption | | | |
|------------------|-----------|-----------|--|
| | | | |
| liters per hour | %110 Load | 477 | |
| | %100 Load | 422 | |
| | %75 Load | 318 | |
| | %50 Load | 216 | |
| | | | |
| grams per kWh | %110 Load | 207 g/kWh | |
| | %100 Load | 205 g/kWh | |
| | %75 Load | 206 g/kWh | |
| | %50 Load | 210 g/kWh | |
| | | | |

Cooling System

Mean piston speed, m / s

Tropical, heavy duty type Type

Ambient temperature, °C 50 Engine coolant capacity, Liters 95 Engine+Radiator coolant cap., Liters 316 Jacket coolant flow, Liters / sec 19 2430 Cooling min airflow, m3 / min

♦Two twin thermostats

Crankshaft pulley for fan drive

♦Twin gear driven circulating pumps

Optional Equipments

- ♦Twin heavy duty air cleaner paper element with pre-cleaner
- Changeover lubricating oil filter
- ◆Changeover fuel oil filter
- Immersion heater with thermostat
- ♦Air starters

Newage/Stamford PI734F Alternator

Standard Features

Winding&Electrical Performance

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralelling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

MX341 AVR

The PI range generators, complete with a PMG, are available with one of two AVRs. Each AVR has soft start voltage build up and built in protection against sustained over-excitation, which will de-excite the generator after a minimum of 8 seconds.

Underspeed protection (UFRO) is also provided on both AVRs. The UFRO will reduce the generator output voltage proportional to the speed of the generator below a presettable level.

The MX341 AVR is two phase sensed with a voltage regulation of \pm 1 %. The MX321 AVR is 3 phase rms sensed with a voltage regulation of 0.5%rms The UFRO circuit has adjustable slope and dwell for controlled recovery from step loads. An over voltage protection circuit will shutdown the output device of the AVR, it can also trip an optional excitation circuit breaker if required. As an option, short circuit current limiting is available with the addition of of current transformers.

Both the MX341 and the MX321 need a generator mounted current transformer to provide quadrature droop characteristics for load sharing during parallel operation.

Terminals&Terminal Box

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

Shaft&Keys

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

Insulation / Impregnation

The insulation system is class 'H', and meets the requirements of UL1446. All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

Standards

Newage Stamford industrial generators meet the requirements of **BS EN** 60034 and the relevent section of other international standards such as **BS5000,VDE0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359** Other standards and certifications can be considered on request

Quaility Assurance

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001

| Model | Standby | | Prime | |
|--------|---------|------|-------|------|
| Model | kVA | kW | kVA | kW |
| PI734F | 2250 | 1800 | 2080 | 1664 |

Technical Specifications

Manufacturer Newage/Stamford

Model PI734F

Standby power at rated voltage, kVA

Type 4-Poles, Rotating Field, Brushless

2250

Efficiency, % 95.8 Power factor 0.8 Phase 3 50 Frequency, Hz Speed, Rpm 1500 Voltage, V 380/415 Excitation Self excited Stator windings 2/3 Pitch factor

Regulation AVR, Automatic Voltage Regulator

Voltage Regulator MX341
Voltage Regulation, % ± 1

R.F.I Suppression BS EN 61000-6-2 & BS EN 61000-6-4

VDE0875G, VDE 0875N

Waveform distortion No Load <1.5% Non distorting balanced

linear load<5.0%

Rotor Dynamic balanced

 Overspeed, Rpm
 2250

 Short circuit current
 < 300%</td>

 TIF
 Less than 50

Insultion class H

Construction Single bearing, direct coupled

Coupling Flexible

Stator winding Double layer concentric

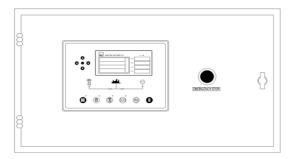
Connection WYE
Protection class IP23
Cooling air volume,m³/sec 2.69

Optional Equipment

- ♦Winding and bearings RTDs
- ♦ Excitation Loss Module
- ◆Anti Condensation Heaters
- ◆Air Filters
- ♦Re-greasable bearings
- ♦Winding Protection Thermistors
- ◆Quadrature Droop kit for Parallel Operation
- ◆Power Factor Controller
- ◆Diode Failure Unit
- ♦Manual Voltage Regulator
- ♦MX321 AVR with 0.5% Regulation and 3 phase sensing

CJ2250PN

Control Panel



♦Deeapse 7320 digital automatic control module

◆Emergency stop button

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Deepsea 7320 Control Module

Description

♦The model 7320 is an Automatic Mains Failure Control module.

♦The modul is used to monitor a mains supply and automaticlly start a standby generator set.

♦The module also provides indication of operational status and fault conditions automaticly shutting down the genset and indicating failures by means of an

♦LCD display, and appropriate flashing LED on the front panel.

Selected timers and alarms can be altered by the user from the front panel.

◆Alterations to the system are made using USB and a PC. This interface also provides real time diagnostic facilities

Specifications

♦240mm x 181mm dimensions

♦70mm x 40mm dimensions, 4 segment grafical LCD monitor

♦Developed 16-bit Microprocessor design

◆Easy comprehended display (Hid-Til-Lit SMD LED technology)

♦LED mimic diagram

♦SMS messaging capability with suitable GSM Modem

PC software is MS Windows based and allows the operator to control the module from a remote location (with USB)

Easy pushbutton controls

♦System parameters can be adjusted manually from the front panel

♦kVA,kW ve Cosφ measurements

♦Communication with MODEM / Ethernet

♦Modbus RTU

♦User selectable RS232 or RS485 communications.

4 analog inputs, 8 digital inputs, 6 digital outputs

Pushbutton Controls

STOP / START AUTO, TEST, MANUAL LCD PAGE Generator Amps L1, L2, L3

Generator Frequency Hz

 Mains Volts
 Volts L1-N, L2-N, L3-N

 Mains Volts
 Volts L1-L2, L2-L3, L3-L1

Mains Frequency Hz
Engine Speed RPM
Plant Battery Volts Volts
Engine Hours Run Hour

Optional Input Functions

Fuel Level %
Engine Oil Temperature °C

Alarm Channels

Under/Over Generator Voltage

Over-Current

Under/Over Generator Frequency

Under/Over Speed Charge Fail

Emergency Stop Low Oil Pressure

High Engine Temperature

Fail to Start

Low/High DC Battery Voltage

Reverse Power

Generator Phase Rotation Error

Reverse Power

Loss of Speed Sensing Signal

Mains Out of Limits

Environmental Testing Standards

Electromagnetic Compatibility

BS EN 50081-2:1992 and EN 61000-6-4:2000 EMC, Emission Standards for the Industrial Environment

EN 61000-6-2:1999 EMC, Immunity Standards for the Industrial Environment

Vibration

BS EN 60068-2-6 Ten sweeps (up and back down) at 1 octave/minute in each of the three major axes.

5Hz to @ +/-7.5mm constant displacement.

8Hz to 500Hz 2gn constant acceleration.

Temperature

Cold : BS EN 60068-2-1 to -30°C Hot : BS EN 60068-2-2 to 70°C

Humidity

BS EN 2011 part 2.1 93% RH @ 40° for 48 hours

Shock

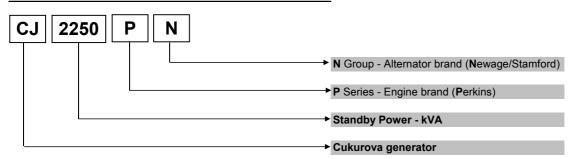
BS EN 6068-2-27 Three half sine shocks in each of the three major axes 15gn amplitude.11mS duration.

Electrical Safety

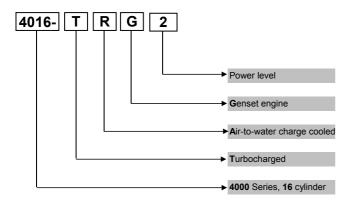
BS EN 60950 Low Voltage Dirctive/Safety of information technology equipments, including electrical business equipment

Model Codes and General Information

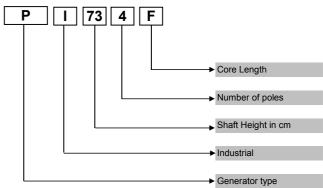
Cukurova Diesel Generator



Perkins 4000 Series Diesel Engine



Newage/Stamford Alternator



Information

Power Ratings

Standby power rating is for the supply of emergency power at variable load for the duration of the non-avalaibality of the mains power supply.No overload capacity is available at this rating.A standby rated engine should be sized for an avarage load factor of 80% based on published standby rating for 500 operating hours per year.Standby ratings should never be applied except in true emergency power failure conditions.

Prime power rating is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

Continuous power rating is available for continuous full load operation.No overload is permitted.

Acc. to 3046/1, BS 5514, DIN6271

Electric Formulas

| Values | Formula | | |
|-----------------------------------|-------------------------------------|---------------------------|--|
| kWe | kWm X E | | |
| kWe | (U x I x 1.73 x pf) / 1000 | kVA x pf | |
| kVA | (U x I x 1.73) / 1000 | kWe / pf | |
| I (Amp) | (kWe x 1000) / (U x 1.73 x pf) | (kVA x 1000) / (U x 1.73) | |
| Frequency | requency (Rpm x N°Pole) / (2 x 60) | | |
| Rpm (2 x 60 x Frequency) / N°Pole | | / N°Pole | |

 kWm: Mechanical Power
 I : Current (A)

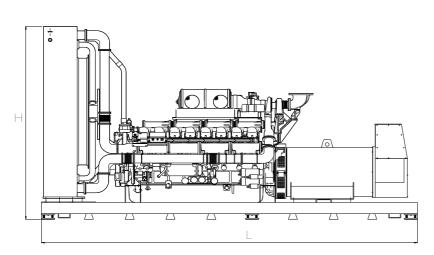
 kWe: Electrical Power
 U : Voltage (V)

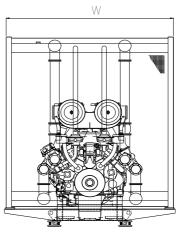
 pf : Power factor
 kVA : Power

: Alternator efficiency Rpm: Revolutions per minute

General Dimensions

Standard Generator





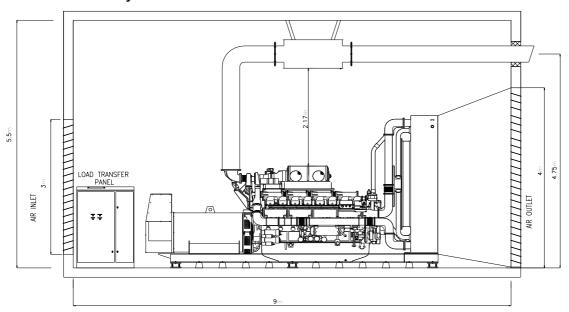
Length, L 6 m

Heigth, H 3,6 m

Width, W 2,3 m

Weight, Total 14.000 kg

Generator Room Layout



Above drawings dimensions and weights are only for guidence. For installation design of your specific application, necessary certified drawings, at site consultancy service as well as maintenance and installations manuals will be provided by Cukurova without any charge

Specifications may change without notice



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